

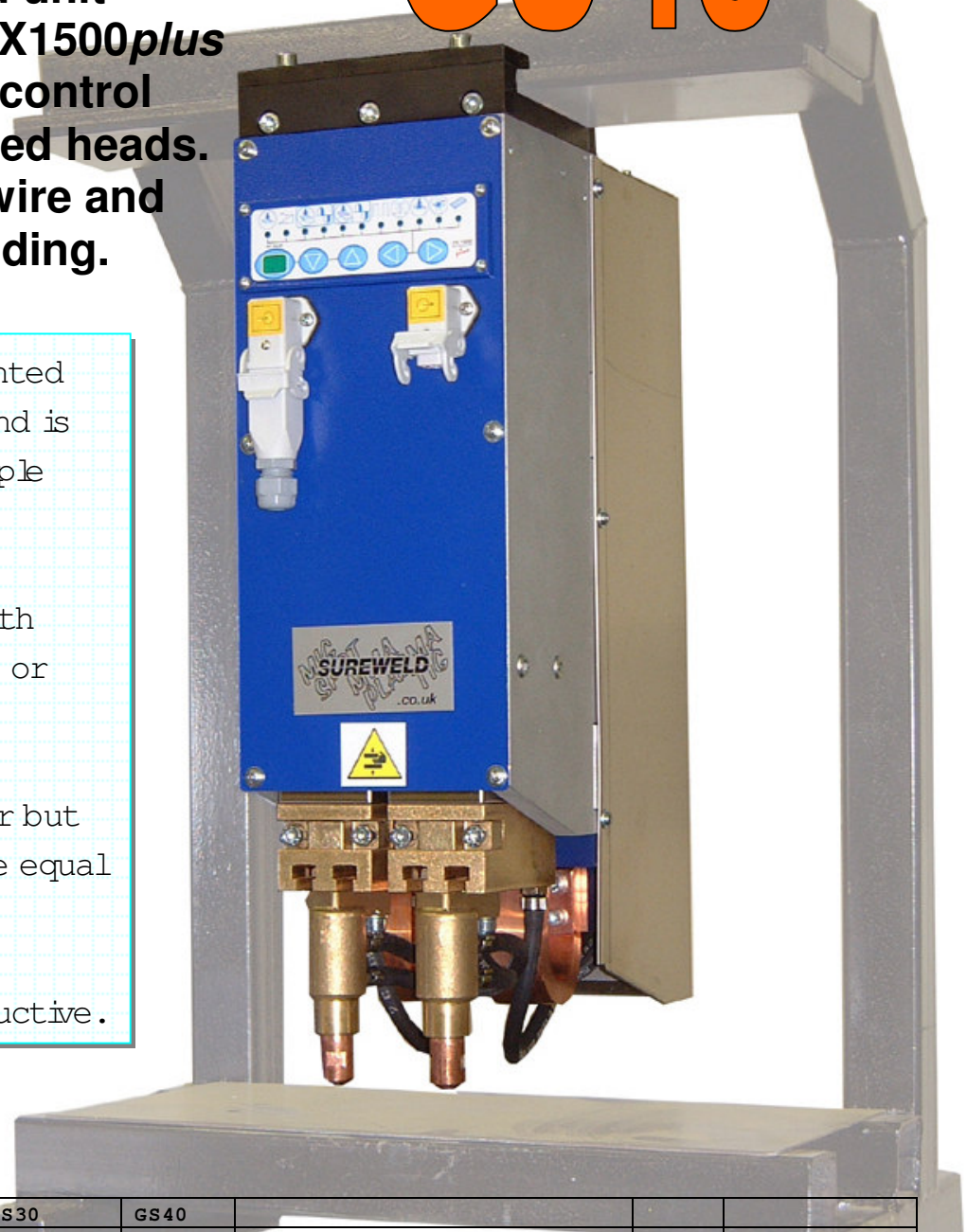
# PNEUMATIC TWIN SPOT 'SERIES' TYPE WELDING MODULE

# GS30 30 kVA

# GS40 40 kVA

**Self contained unit  
with transformer, PX1500plus  
digital synoptic control  
and twin air operated heads.  
For spot, cross wire and  
projection welding.**

- ↪ The unit has to be mounted on an overhead beam and is commonly used in multiple installations with the controls interlinked.
- ↪ Heads may be fitted with electrodes, bar holders or special tooling
- ↪ Fully water cooled.
- ↪ Heads operate together but independently to ensure equal pressure.
- ↪ Backing bar may be conductive or non-conductive.



		GS30	GS40			
SUPPLY VOLTAGE	1ph	400	400	ELECTRODE SPACING	mm	40 - 150
NOMINAL POWER	kVA	30 @ 50%	40 @ 50%	WELDING CAPACITY on soft steel	mm	1.5 + base
SHORT CIRCUIT SEC. CURRENT	kA	16	19	WELDING CAPACITY on cross wires	mm	10 + 10
MAX SEC. CURRENT	kA	12.8	15.2	ELECTRODE FORCE (6 bar)	daN	185
FUSE RATING	A	50	80	DIMENSIONS LxDxH	mm	170x290x600
SECONDARY VOLTAGE	V	6.4	7.5	WEIGHT	kg	58 (30) 65 (40)
ELECTRODE STROKE	mm	60	60	MOUNTING FLANGE	mm	120 x 15

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